

5/42

DART AEROSPACE LTD	Work Order:	24583
Description: Spacer	Part Number:	D3396-3
Dwg: D3396 Rev. B	Qty:	40 42
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.10.18	20
2	MC	Turn as per Folio FA514 and Dwg D3396 Material: Ø0.750" Black Delrin Round Bar (M-DELRIN-R0.750) Identify for D3396-3 Batch: M16923	J.G	05/10/20	40
3	QC2	Inspect parts as they come off the CNC machine Identify as D3396-3	J.G	05/10/20	40
4	QC8	Second check	BG	05.10.20	42
5	MC	Deburr	J.G	05/10/21	42
6	QC5	Inspect work to Step 5	L	05-10-24	42
7	ST	Identify and Stock	CL	05/10/25	42
8	AC	Cost / part 2.54	Syr	05-10-26	42
9	DC	Close W/O 2.54 Inspect Level 21	LD	05/10/26	42

Rev	Date	Change	Revised By	Approved
A	05.10.03	New issue	KJ/JLM	

RELEASED
05-10-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector



NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

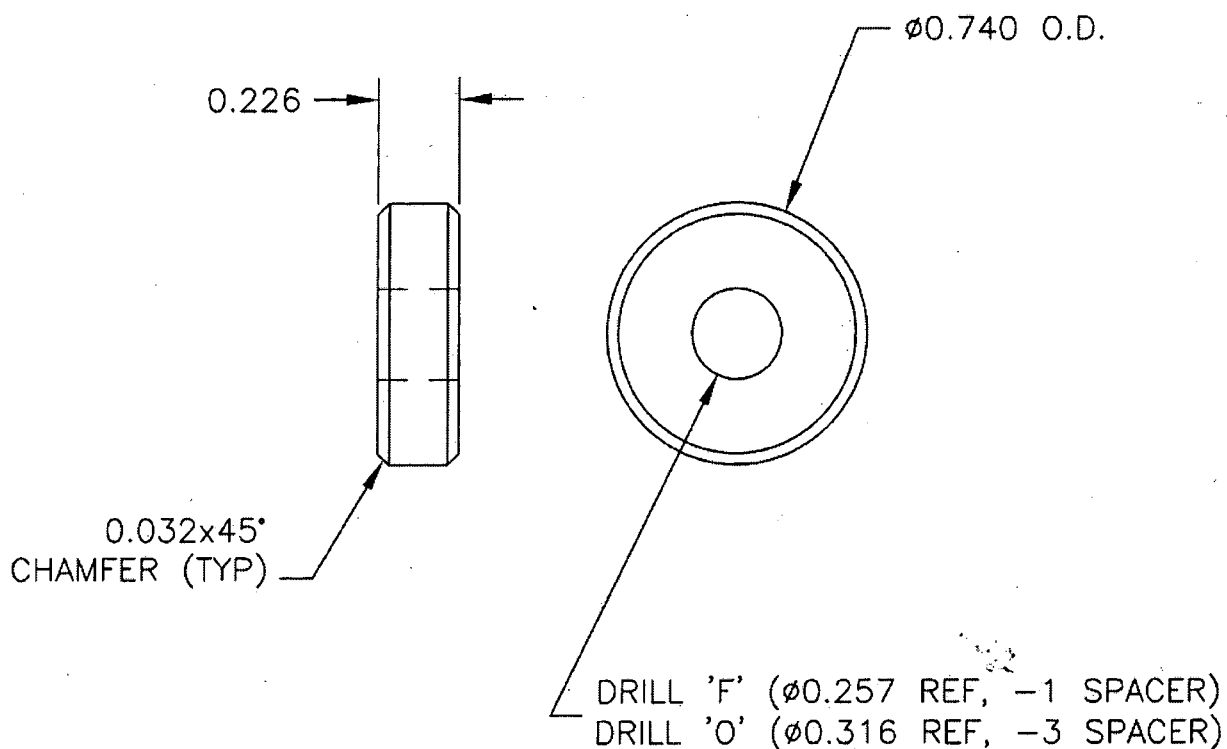
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ _____ Date: 05/10/26

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART

DESIGN CP		DRAWN BY CP		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 		APPROVED 		DRAWING NO. D3396	
DATE 05.04.27		TITLE SPACER		REV. B SHEET 1 OF 1	
				SCALE 2:1	
A	05.03.10	NEW ISSUE			
B	05.04.27	ADD -3			

RELEASED
05-09-06 *[Signature]***D3396-1/-3 SPACER**

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY

RETURN TO
ENGINEERING

CONTROLLED COPY

FOR IDENTIFICATION

HAWKESBURY

24583

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 18, 2005
08:23 am

Work Order No : 0024583
Project Name : D3396-3
Project For : WK542
Work Order Type : Main
Main WO Number :
House Part Number : D3396-3
Description : Spacer
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 10-17-05
Est Finish Date : 10-20-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

